

# **A study on some properties of Polymer Concrete ( PC ) based on Iraqi grade unsaturated polyester resin.**

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## **Abstract**

Samples of an Iraqi grade unsaturated polyester resin - concrete ( PC ) were prepared, moulded and tested in compression, direct tensile and compression stress-strain. Factors affecting mechanical strengths including polymer content ( 5 , 7.5 , 10 and 15 % ), age ( 3 - 90 days ), and curing temperature ( ambient, 50 and 70 °C ) were investigated. Chemical resistance properties of the ( PCs ) to typical reagents ( 20 % HCl, 20% H<sub>2</sub>SO<sub>4</sub>, saturated Na<sub>2</sub>SO<sub>4</sub>, 50 % NaOH, toluene, crude oil and tap water ) were also investigated. The results indicated that compressive and tensile strengths increase with increasing polymer content and they developed an optimum strength in a curing period of about 5 days at the testing temperatures. Stress - strain curves reveal the increment of strain with increasing polymer content. Chemical resistance tests confirm the fact that the ( PCs ) possess outstanding chemical resistance against the selected chemicals.

## **Introduction**

About fifty years ago, considerable systematic studies were started to modify the characteristics of normal concrete by filling the pores of the body with polymers ( 1 - 4 ). The following three types of concrete materials utilize polymers to form composites : (1) Polymer Impregnated Concrete ( PIC ), which is a hardened cement concrete that has been impregnated with a monomer and subsequently polymerized in situ, (2) Polymer Cement Concrete ( PCC ), which is produced by adding either a monomer or polymer to a fresh concrete mixture and subsequently curing and polymerizing the material in place, and (3) Polymer Concrete ( PC ), which is a composite material formed by polymerizing a monomer and aggregate mixture.

Liquid vinyl monomer systems have generally been used in PIC. PCC has been prepared with both pre-mix and post-mix polymerized material include latexes and

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